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RBW6505G00231-3T

Job Sheet 199129



Part No: RBW6505G00231-3T

Job Qty: 1 pcs

Part Name: AW139 Tail Rotor Gear Box Seal Replacement Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/13/19

Job Tracking No:

Due Date: 10/14/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 16730

Note: DWG RBW6505G00231-3T Rev 3 IPP Rev A 18.02.07 New issue DP verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	10/14/19		0.00	1.00	Small Fab - 1		MLC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	Small Fab - 2 - B4B	1 pcs	10/14/19		0.00	1.00	Small Fab - 1 - B4B		MLC
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
120	QC 4	1 pcs	10/14/19		0.00	0.00	QC 4 - 28		DAS 78 9-89
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		
							QC 4 - 74		
130	Packaging 3-1 - Stock - B4B	1 pcs	10/14/19		0.00	0.00	Packaging 3 - 1 - B4B		OCT 2 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		

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				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	DAS
				Packaging 3 - 26 - B4B	78
				Packaging 3 - 27 - B4B	9-89
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	10/14/19	0.00 0.00	QC 21 - FG - 21	DAS
				QC 21 - FG - 70	21
				QC 21 - SA - 53	9-89

Part Op 100 - Small Fab - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-IM2700-E 3-Debur holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW6505G00231-3T-15 to RBW6505G00231-3T-13 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

110 - Small Fab - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-IM2700-E 3-Debur holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW6505G00231-3T-15 to RBW6505G00231-3T-13 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

120 - QC4- 100% Inspect kits for completeness

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

OCT 22 2019

OCT 22 2019

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OCT 22 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-IM2700-E <i>RBFlow</i>	Case	1 Ea (1 ea)	100-Small Fab - 1	5218124
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	110-Small Fab - 2 - B4B	3706761
RB41011	Dart Tooling Placard, Aluminum	1 pcs (1 ea)	110-Small Fab - 2 - B4B	5021040
<i>106</i> RBW6500X01611-W142H-3T	Tail Rotor Gear Box Output Oil Seal Removal & Press Tool	1 pcs (1 ea)	110-Small Fab - 2 - B4B	5134691
RBW6505G00231-3T-11 <i>OK</i>	Bottom Tool Cushion use in case APP-IM2700-E	1 Ea (1 ea)	110-Small Fab - 2 - B4B	5218122
RBW6505G00231-3T-13	Top Tool Cushion use in case APP-IM2700-E	1 Ea (1 ea)	110-Small Fab - 2 - B4B	5218123
<i>98</i> RBW6505G00231-3T-15 <i>OK</i>	Inside Placard	1 pcs (1 ea)	110-Small Fab - 2 - B4B	5137847
<i>138</i> RBW6522A00231-W142AJ-3T	Tail Rotor Gear Box/Servo Actuator Oil Seal Fit/Extracting Tool	1 pcs (1 ea)	110-Small Fab - 2 - B4B	5217982
<i>156</i> RBW6522A00231-W142AK-3T	Tail Rotor Gear Box/Mast Output Oil Seal Assembly Press Tool	1 pcs (1 ea)	110-Small Fab - 2 - B4B	5217964
RBW6522A00231-W142S-3T	Tail Rotor Gear Box/Mast Output Oil Seal Assembly Support Tool	1 pcs (1 ea)	110-Small Fab - 2 - B4B	5217911

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	APP-IM2700-E	1	3	0
110-Small Fab - 2 - B4B	97524A032	4	141	0
	RB41011	1	260	0
	RBW6500X01611-W142H-3T	1	1	0
	RBW6505G00231-3T-11	1	1	0
	RBW6505G00231-3T-13	1	1	0
	RBW6505G00231-3T-15	1	5	0
	RBW6522A00231-W142AJ-3T	1	1	0
	RBW6522A00231-W142AK-3T	1	1	0
	RBW6522A00231-W142S-3T	1	1	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____		DISPOSITION		DEPARTMENT/PROCESS																			
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐															
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (QSI042)																	
Description Work Order Deviation				Disposition																			
												Completed By											
												Lead hand / Supervisor											
												QC / QA Coordinator											
Root Cause				FAULT CATEGORY																			
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____								Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐				Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐				Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			

Job BOM Inventory Requirements



Dart Hawkesbury
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Job BOM Inventory Requirements			
Job: 199129	Workcenter:	Shortage Only:	
Job Op:	Component Part:	Include Loc Inv: ✓	

Op No	Operation	Job Quantity	Component Part	Part Name	BOM Qty	Workcenter Source Inventory	Sched Depletion Previous Jobs	Job 199129 Requirements	Job Excess - or- Shortage	Available Inventory	Location	Quantity	Expiration Date	Inventory Excess -or- Shortage
100	Small Fab - 1	1	APP-IM2700-E	Case	1	0	0	1	-1	3	RB007 RB008A Start Up Small Fab-4	1.00000 1.00000 1.00000		2
110	Small Fab - 2 - B4B	1	97524A032	Sealing Blind Rivet	4	0	0	4	-4	221	GA040 Packaging 3 - 23 - B4B	209.00000 12.00000		217
			RB41011	Dart Tooling Placard, Aluminum	1	0	0	1	-1	250	GA140E Start Up Small Fab-4	249.00000 1.00000		249
			RBW6500X01611-W142H-3T	Tail Rotor Gear Box Output Oil Seal Removal & Press Tool	1	0	0	1	-1	1	GA106	1.00000		0
			RBW6505G00231-3T-11	Bottom Tool Cushion use in case APP-IM2700-E	1	0	0	1	-1	1	Start Up Small Fab-4	1.00000		0
			RBW6505G00231-3T-13	Top Tool Cushion use in case APP-IM2700-E	1	0	0	1	-1	1	Start Up Small Fab-4	1.00000		0
			RBW6505G00231-3T-15	Inside Placard	1	0	0	1	-1	5	GA098 GA158 Start Up Small Fab-4	3.00000 1.00000 1.00000		4
			RBW6522A00231-W142AJ-3T	Tail Rotor Gear Box/Servo Actuator Oil Seal Fit/Extracting Tool	1	0	0	1	-1	1	Start Up Small Fab-4	1.00000		0
			RBW6522A00231-W142AK-3T	Tail Rotor Gear Box/Mast Output Oil Seal Assembly Press Tool	1	0	0	1	-1	1	Start Up Small Fab-4	1.00000		0
			RBW6522A00231-W142S-3T	Tail Rotor Gear Box/Mast Output Oil Seal Assembly Support Tool	1	0	0	1	-1	1	Start Up Small Fab-4	1.00000		0

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